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## MECHANICS

### OFFICINE MECCANICHE BERTOLINI Talamona (SO)

#### CONTACT DETAILS AND INFORMATION

Name	Officine Meccaniche Bertolini Srl
Address	Via Veneto, 77 - 23018 - Talamona (Sondrio) Italy
Tel (Export manager)	+39 039 2848636
Fax (Export manager)	+39 039 2025821
Mail (Export manager)	info@gsexport.it
Employee	10
Turnover	1,153 milioni

Precision mechanical  
machining division:  
milling and boring

## ORGANIZATION

### Company Background

Bertolini Giacinto started his business in 1950 with the production of farming machines and cableways. Cableways were exported to France and Switzerland.

The company progressively specialised in milling and boring machining, thus becoming a subcontractor.

In 1992 "Officine Meccaniche Bertolini S.r.l." was officially founded and the company started getting its own clients and contracts for mechanical machining of large and medium dimension parts. Today the Company is equipped with machining centres and supplies assembled groups and equipment.



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## COMPANY POLICY

The Business is mainly focused on quality: efficient organisation and high performance. Its second asset is reliability: meeting deadlines in term of delivery with high quality products.

The Company has been granted the DNV Business Assurance, according to UNI EN ISO 9001:2008.

## APPLICATIONS

Bertolini Workshop is a highly specialised company carrying out machining works for the following industrial sectors:

- Energy Industry
- Chemical and Petrochemical Industry
- Steel Industry
- Machine Tools Industry
- Ship Building Industry
- Wind Power Industry, etc.

Thanks to its expertise, Bertolini S.r.l. carries out a variety of machining works on a wide range of materials and for several different industries, and supply them in a very short time.

## MANUFACTURING

Bertolini S.r.l carries out precision mechanical machining on big and medium size pieces. It can machine parts up to 12 meters long and up to 4 meters high, according to its clients' drawings specifications.

Groups up to 30 tons can be handled.

Bertolini S.r.l. can work solid or forged pieces, steel or cast iron casting pieces or steel constructions up to 4 tons according to drawing specifications.

A wide range of different materials can be machined (steel, carbon, alloys, stainless steel and others...).

Among the elements that are supplied, the followings can be found:

- Frames and housings for presses
- Adaptors shells
- Millstands
- Changes for cylinders
- Basements for industrial machines.



## QUALITY ASSURANCE

The quality control unit works in compliance with legislation Uni EN ISO 9001. It monitors and supports each manufacturing step: from incoming materials analysis to inspections on the ongoing process and finished products.

## LIST OF MACHINERY

### FPT Milling machine - Boring machine with mobile column:

- Stroke X12000 Y4000 Z1500 W900 V2000
- Totally Controlled Rotating-Sliding Table 3000mmx2500mm, Sleeve  $\varnothing$ 160mm Length 900mm, Continuous Positioning Universal Head, millimetre precision
- Table capacity 35 tons
- Selca 4045PD Numerical Control

### BRAGONZI MOD. 130TC Milling machine- Horizontal Boring Machine:

- Stroke X3500mm Y2000mm Z700mm W1500mm
- Totally Controlled Rotary Table 1800mmx1500mm
- Table capacity 15 tons
- Selca CNC4045D Numerical Control

### C.M.E. 6000 Boring Machine-Milling Machine:

- Stroke X6000 Y2500 Z1200 W1500
- Totally Controlled Rotating-Sliding Table 2000mmx2000mm
- Sleeve  $\varnothing$ 130mm Length 700mm
- Table capacity 25 tons
- Selca S3045 Numerical Control

### LAZZATI Milling Machine-Boring machine with Mobile column:

- Travels X8000mm Y3000mm Z1200 W
- Continuous Positioning Universal Head
- Selca S3045 Numerical Control

### TOS Boring Machine-Milling Machine:

- Stroke X3500mm Y2500mm Z700 W1500mm
- Totally Controlled Rotary Table 1800mmx2200mm
- Table capacity 14 tons
- Heidenhain 426 Numerical Control

### CASTEL RED 130 Milling Machine - Horizontal Boring Machine:

- Stroke X4000mm Y2000mm Z700mm W2500mm
- Totally Controlled Rotary Table 1600mmx1800mm
- Lifting Power 12 tons
- Selca 1200 Numerical Control
- 2 Parallel Lathes 300mmx2000mm
- TIGER visual Milling Machine
- BREDA Radial Drill 60mmx1650mm

### Lifting equipment

- Overhead Travelling Crane 6.3 t
- Overhead Travelling Crane 16 t
- Overhead Travelling Crane 25 t
- Linde Lift-truck
- 7 T Lifting Power

### Measurement instruments

- Depth gauge
- Digital calibrations tools
- Digital gauges
- Vernier calibrations tools
- Roughness tester
- Johnson gauges
- Calibrated rings
- Calibrated spindles

