



MECHANICS

GSL SERVICE Concorezzo (MB)

CONTACT DETAILS AND INFORMATION

Name	GSL Service Carpentry
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Employee	A >100 B 20-100 C <20
Associated	A/ B3 C15

Heavy steel construction - Complete assembled groups

ORGANIZATION

Company Profile

The roots of GSL, GROUP SUBFOR LOMBARDY, go back to the 80's. At GSL we take our consolidated past experience as springboard for the future because we believe that, in order to plan the future, we first have to draw experience from our past. Over the years GSL SERVICE has drawn the best from past experience and Know-how. We fully understand the meaning of being a key player in subcontracting today. Competence, competitiveness and full service are requirements one shall always keep in mind if the goal is the complete customer satisfaction.

The companies in our group must undergo a strict screening done by a qualified technical board. Those who pass it are then split in three ranges according to competence. As result, we work with a pool of companies operating with state-of-the-art technology and an uniform production process.



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MECHANICS

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Thanks to our supply chains, we provide medium and heavy structural steelworks to specifications. All our works meet customer's needs and international requirements.

The materials most commonly used are the following:

- AISI 304
- AISI 304L
- AISI 310
- AISI 316L
- S235
- S275
- S355
- Corten
- Hardox 400
- Weldex 700
- Duplex

For each material, the 2.2 or 3.1 certificate released by the manufacturing steel plant is provided. Oxygen cutting and angles preparation are carried out at our facilities.



COMPANY POLICY

The company policy consists in the research and selection of homogenous groups of production companies with the aim to create proper specialized production divisions, disciplined by technical specifications abbreviated with "G", which stands for process Guarantee. Our goal is to provide our customers with the best service, which we try to reconcile with the best price.



PRODUCTION

The company is specialised in the production of big steel works with a thickness up 8 mm to 600 mm e a weight of up 100 tons.

Steel works for a wide range of applications:

- Steel industry;
- Machine tools;
- Converters;
- Cranes and overhead cranes.

Thanks to the collaboration with our network of partners, the company carries out different treatments on welded steel works, such as annealing, sandblasting, varnishing, and machine finishing to specifications.



CONTROL SYSTEMS

- Non-destructive tests using liquid penetrants;
- Ultrasonic inspections of sheets and welds;
- Magnetic particle inspections;
- Visual and dimensional checks;

Quality certificates are provided.

CERTIFICATIONS

- ISO 3834-2 compliant welds;
- Supplier approved according UNI EN 15614-1 standards;
- Qualified supplier according to EN 287-1 standards;
- EC Marking compliant with UNI 1090-1/2 standards;



MACHINERY LIST

- Overhead cranes lifting up to 100 tons;
- Cnc oxygen cutting plants for thicknesses ranging from 8 mm to 600 mm;
- Manual welding workstations (MIG, MAG, TIG);
- One submerged arc-welding workstation;
- Auxiliary machinery;